



Technical Data Sheet

Product Name
SCGC™ HDPE

Product Type
Black HDPE Compound

Product Grade
S999PC

Product Description

SCGC HDPE S999PC Very High Abrasion Resistance (VHAR) is a black high density polyethylene compound producing from high selective catalyst in the precise process control system, tri-modal technology. It provide superior abrasion resistance which is especially recommended for aggressive slurry media transferring Mining and Dredging application. It has been designed for good long-term hydrostatic strength balancing with high slow crack growth and rapid crack propagation resistance together with excellent sagging resistance property.

Typical Application

- Tailing pipe
- Slurry pipe
- Dredging pipe

Product Characteristics

- Excellent abrasion resistance property
- Excellent sagging resistance for very thick wall and large diameter pipe production
- Superior resistance to rapid crack propagation
- Excellent long term pressure resistance
- High resistance to slow crack growth

Physical Properties

Properties	Test Method	Typical Value	Unit
Melt Flow Rate at 190 °C and 5.0 kg	ISO 1133	0.04-0.06	g/10 min
Melt Flow Rate at 190 °C and 21.6 kg	ISO 1133	1.5-2.0	g/10 min
Density (Compound)	ISO 1183	0.963	g/cm ³
Tensile Strength at Yield (100 mm/min)	ISO 527	23	MPa
Tensile Strength at Break (100 mm/min)	ISO 527	> 30	MPa
Elongation at Break (100 mm/min)	ISO 527	> 600	%
Carbon black content	ISO 6964	2.25	%wt
Oxidative induction time at 210°C	ISO 11357	≥ 40	min
Resistance to slow crack growth at 80°C	ISO 13479	> 500	hrs
Rapid crack propagation Pc, S4	ISO 13477	> 10	bar

Note: • The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.
• Conversion factor for changing unit from kg/cm² to MPa is divided by 10.20.

Thai Polyethylene Co., Ltd.





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Processing Guidelines

For extrusion of SCGC HDPE S999PC Very High Abrasion Resistance (VHAR), it is recommended to use a screw giving good melting and mixing without excessive shear. A single or double flight PE screws have proven satisfactory and will be used with good result.

For normal extrusion equipment, we suggest a melt temperature of 210 – 230 °C, and drying 80 – 90 °C for 1 - 2 hours before use.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical services at the address as specified below.

Product Available Form

- Black pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Sea bulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Co., Ltd.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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