



TECHNICAL DATA SHEET

Product Name

SCG LLDPE

Product Type

Polyethylene for Rotational Moulding

Product Grade

M735RU

Product Description

SCG M735RU is a linear-low density polyethylene (LLDPE) for rotational moulding applications. M735RU is a natural color PE resin available in a pellet and powder form. With a high melt flow and a balance of impact strength, stiffness, and processability, this grade is suitable for rotational moulding of decorative items and small industrial parts.

Typical Applications

- Decorative items
- LED lamp covers
- Small industrial parts
- Intricate automotive articles

Product Characteristics

- High melt flow suitable for complex shape
- Superior gloss and surface finish
- Smooth inside surface
- Good rigidity and toughness
- Antioxidant and UV stabilized (UV4)

International Compliance

- Meet the requirements of U.S. Food and Drug Administration (FDA) 21 CFR Part 177.1520 Olefin polymers (c) 2.1 for food contact under conditions of use D-G (21 CFR 176.170(c) Table 2), for all food types
- UL 94 HB (flame retardancy)

Product Properties

Property	Test Method	Typical Value	Unit
Resin Properties			
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	6.0	g/10 min
Density	ASTM D 1505	0.932	g/cm ³
Melting Point	ASTM D 2117	125 (257)	°C (°F)
Crystallization Point	ASTM D 2117	113 (235)	°C (°F)
Heat Deflection Temperature	ASTM D 648 @ 0.455 MPa	58 (136)	°C (°F)
Vicat Softening Temperature	ASTM D 1525	108 (226)	°C (°F)
Mechanical Properties			
Tensile Strength-at-Yield	ASTM D 638 @ Speed 50 mm/min	17 (2500)	MPa (psi)
Tensile Strength-at-Break	ASTM D 638 @ Speed 50 mm/min	21 (3100)	MPa (psi)
Elongation-at-Break	ASTM D 638 @ Speed 50 mm/min	1000	%
Flexural Modulus	ASTM D 790	570 (82700)	MPa (psi)
Surface Hardness	ASTM D 2240	57	Shore D
ARM Impact Strength @ -40 °C	ARM Method (5.5 mm rotomoulded sample)	25 (101)	J/mm (lb-ft)
Brittleness Temperature	ASTM D 746	< -60 (-76)	°C (°F)

Note: the given values are typical values measured on the product. Values herein are not to be constructed as a product specification.

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Processing Guidelines

Moulding cycles depend on mould materials and its wall thickness, oven temperature, and shot size. Typical oven temperatures should be set between 250 and 300 °C. The recommended PIAT for M735RU/RUP is about 200 °C.

Points of Concerns

- Finishing rotational parts by flaming, using scrap/filler in compound formulation, or dry blending pigment > 0.3% can decrease mechanical properties of rotational parts, which is not recommended.
- M735RU/RUP is not recommended for extrusion into color compound. If used, must add additional antioxidants during extrusion process.
- M735RU/RUP is not recommended for products used under direct and intense sunlight.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, please contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Forms

- Natural pellet (M735RU)
- Natural powder (M735RUP)

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and horizontal.

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