

Product Description

Marvel M90 is a color-compounded polyethylene specifically developed for rotational molding applications. Marvel M90 is a LLDPE grade with excellent stiffness, good impact strength and toughness. Marvel M90 is the recommended material for large water tanks and other general rotational molded articles.

Typical Application

- Large tanks ($\geq 10,000$ liters)
- Agricultural storage tanks
- Material handling containers

Product Characteristics

- Meet the requirements of U.S.21 CFR F.D.A. regulation Part 177.1520 clauses (C) for food contact use
- Meet Thai industrial standard TIS 816-2538 (1995)
- Meet the requirements of AS/NZS 4020 : 2002 for drinking water
- Enhanced outdoor performance with proven UV 8 recipe
- Excellent rigidity and toughness
- Broad processing window
- Resistant to algae growth by blocking out sunlight when used in water tanks
- No pigment wipe off

Physical properties

Property	Test Method	Value*	Unit
Resin properties			
Melt Index	ASTM D 1238 @ 190°C, 2.16 kg	3.2	g/10 min
Density	ASTM D 1505	0.939	g/cm ³
Melting Point	ASTM D 2117	127 (260)	°C (°F)
Crystallization Point	ASTM D 2117	113 (236)	°C (°F)
Tensile Strength-at-Yield	ASTM D 638 @ Crosshead speed 50 mm/min	210 (21)	kg/cm ² (MPa)
Tensile Strength-at-Break	ASTM D 638 @ Crosshead speed 50 mm/min	280 (28)	kg/cm ² (MPa)
Elongation-at-Break	ASTM D 638 @ Crosshead speed 50 mm/min	1,100	%
Flexural Modulus	ASTM D 790 @ Crosshead speed 2 mm/min	7500 (750)	kg/cm ² (MPa)
Surface Hardness	ASTM D 2240	60	Shore D
ARM Impact Strength @ -40°C	ARM Method (5 mm rotomolded sample)	25 (90)	J/mm (lb-ft)
Brittleness Temperature	ASTM D 746	<-60 (140)	°C (°F)
UV Resistance Level	ASTM 2565	8	

*According to the base resin properties

Processing Guidelines

Molding cycles depend on mold materials and its wall thickness, oven temperature, and shot size. Typical oven temperatures should be set between 250 and 300°C.

Product Technical Assistance

For technical assistance or further information on this grade or any other products, please contact Technical service engineer.

Product Available Form

- Colored granule
- Black granule
- Colored powder (35 mesh)
- Black powder (35 mesh)

Product Packaging

- 25 kg loose bag
- 25 kg bag on pallet
- 750 kg big bag





M90

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be sloped.

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