



# Technical Data Sheet

Product Name  
**SCGC™ PE WAX**

Product Type  
**Polyethylene Homopolymer Wax**

Product Grade  
**WH2045P**

## Product Description

WH2045P is the polyethylene homopolymer wax having unique properties produced from thermal cracking process. Our high technologies and processing control, resulting in good consistency of qualities with uniform color and physical characteristics of wax so it can be used in various applications.

## Typical Application

- Hot melt adhesives
- Thermoplastic road marking
- Color masterbatch
- Printing ink thru micronizer

## Product Characteristics

- Compatibility with polyolefins
- Excellent lubrication
- Excellent pigment wettability
- Good wide range temperature resistance
- Excellent chemical resistance
- High hardness level

## International Compliance

- US FDA 21 CFR 175.105
- US FDA 21 CFR 178.3720
- Directive 2002/95/EC (RoHS) and Directive 2011/65/EU (RoHS Recast)
- Regulation (EC) No.1907/2006 (REACH)
- Directive 94/62/EC (Packaging and Packaging Waste)

## Physical Properties

Properties	Test Method	Typical Value	Unit
Viscosity at 140	ASTM D 3236	400-600	°C
Density	ASTM D 1505	0.95	g/cm <sup>3</sup>
Penetration index	ASTM D 1321	≤ 1	d.mm
Softening Point	ASTM D 3954	125	°C

**Note:** • The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

Thai Polyethylene Co., Ltd.





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## Processing Guidelines

The recommended melt temperature is 150 - 170 °C. It is recommended to use mixing machine giving good homogenization. The recommend dosage depends on the intended applications which are shown below:

Applications	Recommendation
Hot melt adhesive	20 - 30% is recommended to reduce viscosity and adjust setting time of polyolefins, EVA base.
Thermoplastic road marking	1 - 3% is recommended to adjust viscosity and improve thermal stability of hydrocarbon resin base. Additionally, Ensured the mixing process was conducted without heating.
Color masterbatch	5 - 30% is recommended to improve pigment dispersion in polyolefins bases.
Printing ink thru micronizer	It can be used for grinding or spraying process as a single material or blended with other chemicals such as PTFE

## Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical services at the address as specified below.

## Product Available Form

- White powder

## Product Packaging

- 20 kg loose bag
- 20 kg bag on pallet (pelletized wrap)

## Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Co., Ltd.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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