

Product Description

EL-Pro™ P607F is a homopolymer polypropylene resin without slip and antiblocking agent suitable for cast film application as a core layer of a co-extrusion film or a monolayer film requiring high film stiffness and high clarity.

Typical Applications

- As a core layer for co-extrusion cast film
- As a core layer for metallized film
- Monolayer cast film

Product Characteristics

- Good film stiffness
- Good optical properties
- Low gels
- Excellent processability

Physical Properties

Property	Test Method	Value	Unit
Resin Properties			
Melt Flow Rate	ASTM D 1238 @ 230 °C, 2.16 kg	7.0	g/10 min
Density	ASTM D 1505	0.910	g/cm ³
Melting Point	ASTM D 2117	162	°C
Vicat Softening Point	ASTM D 1525	154	°C
Flexural Modulus	ASTM D 790	16400	kg/cm ²
Film Properties			
Tensile Strength at Yield	ASTM D 882	MD: 290*, TD: 230*	kg/cm ²
Tensile Strength at Break	ASTM D 882	MD: 370*, TD: 90*	kg/cm ²
Tensile Modulus, 2% Secant	ASTM D 882	MD: 5200*, TD: 3900*	kg/cm ²
Elongation at Break	ASTM D 882	MD: 470*, TD: 20*	%
Haze	ASTM D 1003	1.3*	%
Gloss	ASTM D 2457	84*	%

(*) Properties of film at 20 μm (extrusion at 220 °C, cooling water temperature 20 °C), MD = machine direction, TD = transverse direction

Note : Conversion factor for changing unit from kg/cm² to MPa is divided by 10.20

Processing Techniques

Generally, melt temperature should be around 200-230 °C. However, the actual extrusion conditions depend on type of using machine, size and film thickness of product required.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Handling

- 25kg loose bag

SCG Plastics Company Limited / SCG Performance Chemicals Company Limited





Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Related Documents

- The latest version of this document will be available at our website, www.chemicals.scg.co.th, or can be obtained from the SCG Plastics/SCG Performance Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Data Sheet
 - Statement on compliance to food contact regulations

EL-Lene™ EL-Pro™ EL-Wax™



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