



TECHNICAL DATA SHEET

Product Name

SCG PP

Product Type

Polypropylene Base Resin for Sheet and Thermoforming

Product Grade

P348S

Product Description

SCG PP P348S is a special impact copolymer polypropylene base resin which is suitable for sheet and thermoforming products that required high thermal stability and high impact strength at low temperature. It is particularly designed for solid phase pressure forming.

Typical Application

- Food containers for frozen to microwave heating

Product Characteristics

- High thermal stability and high stiffness
- High impact strength at low temperature
- Microwavable or hot fillable

International Compliance

- US FDA 21 CFR 177.1520
- Commission Regulation (EU) no. 10/2011

Note: Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact package

Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 230°C, 2.16 kg	2.8	g/10 min
Density	ASTM D 1505	0.963	g/cm ³
Flexural Modulus	ASTM D 790	20,500	kg/cm ²
Notched Izod Impact Strength	ASTM D 256 @ 23°C	34	J/m
Heat Deflection Temperature (HDT)	ASTM D 648 @ 4.6 kg/cm ²	130	°C
% Shrinkage (2 mm) MD	TPE Method	1.25	%
% Shrinkage (2 mm) TD	TPE Method	1.25	%

Conversion factor for changing unit from kg/cm² to MPa is divided by 10.20

Note: the given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

SCG Performance Chemicals Co., Ltd.





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Processing Guidelines

The actual processing conditions depend on each machine type, product dimensions and environment.

Sheet: Melt temperature range is 200-250°C and cooling temperature range is 20-60°C

Thermoforming: Heating temperature depends on machine and line speed. Recommend temperature on sheet before forming should be around 155-158°C. Drying recommendation for 2 hr at 90°C

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Seabulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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