



# TECHNICAL DATA SHEET

Product Name

**SCG PP**

Product Type

**Polypropylene Impact Copolymer**

Product Grade

**P639AT**

## Product Description

SCG PP P639AT is a very high flow rate impact copolymer polypropylene resin. It is designed for compounding and injection molding process. This resin is suggested for compounds that require low flow mark after injection process. It is suitable for various automotive parts.

## Typical Application

- Automotive exterior/interior parts
- Compounding

## Product Characteristics

- Very high flowability
- Stiffness and impact balance

## International

- Directive 2002/95/EC (RoHS1)
- Directive (EU) 2015/863 amending annex II to Directive 2011/65/EU (RoHS2)
- Directive 2000/53/EC on ELV
- REACH Regulation (EC) No 1907/2006

## Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ISO 1133 @ 230°C, 2.16 kg	80	g/10 min
Density	ISO 1183	0.910	g/cm <sup>3</sup>
Tensile Modulus	ISO 527	1,350	MPa
Tensile Strength at Yield	ISO 527	28	MPa
Charpy Impact Strength	ISO 179 @ 23°C	6.0	kJ/m <sup>2</sup>
Rockwell Hardness	ISO 2039-2	95	°C
Heat Deflection Temperature	ISO 75 @ 0.45 MPa	90	°C

**Note:** the given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

SCG Performance Chemicals Co., Ltd.





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### Processing

The actual processing condition depends on each machine type, product size, and mold design. Generally, melt temperature should be 230-270°C for injection molding. The exceed melt temperature than 300°C might effect on color or appearance of product.

### Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

### Product Available Form

- Pellet

### Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Seabulk container
- 750 kg big bag

### Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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