



Provisional Technical Data Sheet

Product Name	SCGC™ PP: Homopolymer
Product Grade	P409F

Product Type	Polypropylene
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Product Description

SCGC™ PP P409F is nucleated homopolypropylene resin for biaxially oriented polypropylene film. This resin offers excellent stiffness and thermal resistance. It is suitable for a recycle packaging trend by mono-material PP structure using high temperature process such as hot filled, sterilized, retort process.

Typical Application

- BOPP film for food and non-food packaging
- BOPP film for recyclable packaging
- Metalized BOPP film

Product Characteristics

- Excellent thermal resistance
- High clarity
- Good processability

International Compliance

- US FDA 21 CFR 177.1520
- Regulation(EU) No.10/2011
- Packaging and Packaging Waste Directive 94/62/EC
- RoHS Directive 2011/65/EU

Note: Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact package.

Physical Properties

Properties	Test Method	Typical Value	Unit
Melt Flow Rate at 230 °C and 2.16 kg	ASTM D 1238	3.0	g/10 min
Density	ASTM D 1505	0.90	g/cm ³
Flexural Modulus	ASTM D 790B	1,700	MPa
Melting Point	ASTM D 3418	169	°C
HDT at 0.45 Mpa	ASTM D 648	121	°C

Note: • The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

Thai Polyethylene Co., Ltd.





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Processing Guidelines

The actual extrusion condition depends on each machine type, size and film thickness. Please contact your SCG Chemicals technical services at the address or telephone number as specified below.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical services at the address as specified below.

Product Available Form

- Pellet

Product Packaging

- 750 kg big bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Co., Ltd.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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