



Technical Datasheet

Product Name

SCGC™ PP

Product Type

Polypropylene

Product Grade

P405F

Product Description

SCGC PP P405F is crystal clear single structure polypropylene resin for bi-axial oriented polypropylene film. This resin offer unique properties led to good stretchability and high clarity for film in flexible packaing.

Typical Application

- BOPP film for food and non-food laminated film for snack & confectionary packaging

Product Characteristics

- Good stretch ability
- High clarity
- Good dimensional stability

International Compliance

- U.S FDA 21 CFR 177.1520
- Regulation (EU) No.10/2011
- RoHS: Directive 2011/65/EU

Note: Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact package.

Physical Properties

Property	Test Method	Typical Value	Unit
Resin Properties			
Melt Flow Rate	ASTM D 1238 @ 230°C, 2.16 kg	3.0	g/10 min
Density	ASTM D 1505	0.900	g/cm ³
Melting Point	ASTM D 3418	159-160	°C
Tensile Strength at Yield	ASTM D 638	35	MPa
Elongation at Yield	ASTM D 638	95	%
Flexural modulus	ASTM D 790 A	1500	MPa
Notched Izod impact strength at 23°C	ASTM D 256 A	47	J/M
Deflection temperature at 455 kPa	ASTM D 648	118	°C

Note: - The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

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Processing Guidelines

The actual extrusion condition depends on type of using machine, size and film thickness of product required. Generally, melt temperature should be around 200-230°C.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Sea bulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be sloped.

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