



Technical Data Sheet

Product Type
Thermoplastic elastomer for seal liner

Product Name
SCGC™ Plastic Compound

Product Grade
10908WHA

Product Description

10908WHA is a thermoplastic elastomer based on polyolefin raw materials. The product is designed for continuous compression molding and specially formulated for using as a gasket material in aluminium closures.

Typical Application

- Hot filled beverage process (Fill temperature $\leq 95^{\circ}\text{C}$)
- Beverage: Energy or sport drink (resist in mild acid, base, and alcohol)

Product Characteristics

- Excellent process ability and good sealing property
- Excellent adhesion strength
- Non heavy metal

International Compliance

- Food contact applicable
 - Notification of Public Health (Thailand No. 295)
 - US FDA 21 CFR 177.1520

Physical Properties

Properties	Test Method	Typical Value ¹	Unit
Specific Gravity	ASTM D 792	0.99	-
Hardness Shore D	ASTM D 2240	39	-
Tensile strength	JIS K6723	132	kgf/cm ²
Elongation at Break	JIS K6723	608	%
Melt Flow Index (190°C, 2.16 kg)	ASTM D 1238	4.21	g/ 10 min.

Note: ¹ The above give values are typical test results which should be used as a guide only, they do not from the whole or part of a specification or guarantee.

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Processing Guidelines

The actual processing condition depends on each extruder machine type, screw type and also output needed etc. Generally, temperature at extruder should be around 135-160°C as sequence from feed throat to die head.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical services at the address as specified below.

Product Available Form

- Pellet

Product Packaging

- 20 kg Loose bag
- 20 kg bag stretch wrap palletized

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odor generation and color changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

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