

PRIMACOR™ 5980I

Copolymer

Introduction

PRIMACOR™ 5980I Copolymer is an ethylene acrylic acid copolymer with excellent adhesion to metallic, cellulosic, glass and other substrates. In dispersion form, it can be used effectively as a foil primer or laminating adhesive for polyethylene and metallized substrates.

PRIMACOR™ 5980I Copolymer exhibits:

- Dispersible in aqueous amines and alkali
- “Clean” dispersion requires no salts, surfactants or solvents
- Dispersions use existing waterbourne application equipment
- Low heat seal temperature, high hot tack
- High gloss, excellent clarity
- Excellent grease and oil resistance, water hold-out and excellent product resistance for flexible packaging applications
- Low odor

Applications:

- Adhesives
- Laminations
- Foil priming
- Heat sealing
- Nonwoven binding
- Metal/paper coating

Complies with:

- US. FDA 21 CFR 177.1310(a)(2)

Additives:

- Antiblock: No
- Slip: No

Properties

	Nominal Value (English)	Nominal Value (SI)	Test Method
Resin Properties	Density	0.958 g/cm ³	ASTM D792 ISO 1183
	Melt Index (2.16 kg @125°C) ¹	14 g/10min	ASTM D1238
	Melt Index (2.16 kg @190°C) ²	300 g/10min	ISO 1133
	Comonomer Content ³	20.5 %	SK Method
	Vicat Softening Temperature	108 °F	ASTM D1525 ISO 306
	Melting Temperature (DSC)	171 °F	SK Method



	Nominal Value (English)	Nominal Value (SI)	Test Method
Mechanical Properties	Tensile Modulus-2% Secant (Compression Molded)	4800 psi	33.1 MPa ASTM D638 ISO 527-2
	Tensile Strength at Break (Compression Molded)	1400 psi	9.65 MPa ASTM D638 ISO 527-2
	Tensile Elongation at Break (Compression Molded)	390 %	390 % ASTM D638 ISO 527-2
	Durometer Hardness (Shore D)	50	50 ASTM D2240 ISO 868

¹ As measured at the time of production.

² Melt Index values are correlated from Melt Flow Rate (ASTM D 1238 conditions of 125°C/2.16 kg).

³ Comonomer content measured by a SK proprietary method that has equivalent accuracy as compared to ASTM D 4094.

Extrusion Notes

Equipment used to process this resin should be constructed of corrosion resistant materials. Dies and adapters are recommended to be stainless and/or duplex chrome or nickel plated.

Notes

These are *typical values* and are *not be construed as specifications*. The physical properties are highly dependent on the manufacturing conditions. So customers should confirm performances by their own tests.

