

Product Data Sheet

Titanvene™ LL0209SR

General Linear Low Density Film Applications

Titanvene™ LL0209SR is a linear low density polyethylene designed for wide range of film. Titanvene™ LL0209SR is characterised by low gel content, good transparency, and excellent mechanical properties with low blocking force and high slip.

Applications

Titanvene™ LL0209SR is typically used for :

- Industrial Packaging
- Shopping Bags
- Food Packaging

Recommended Processing Conditions ⁽¹⁾

Titanvene™ LL0209SR can be easily processed on normal polyethylene blow film machines at temperatures in the range of 150°C to 190°C.

Food Contact Compliance

Titanvene™ LL0209SR can be used in food contact applications. Please contact your nearest PT. Lotte Chemical Titan Nusantara representative for more detail of food contact compliance statements for the specific grade.

| General Properties | Value ⁽²⁾ | Unit | Test Method |
|--------------------------------------|-------------------------|-------------------|----------------------|
| Melt Flow Rate (190°C/2.16 kg) | 1.0 | g/10 min | ISO 1133 Condition 4 |
| Nominal Density | 0.920 | g/cm ³ | ISO 1183 Method D |
| Vicat Softening Point | 103 | °C | ISO 306 |
| Melting Point | 122 | °C | ISO 3146 Method C |
| Mechanical Properties ⁽³⁾ | Value ⁽²⁾⁽⁴⁾ | Unit | Test Method |
| Tensile Stress at Yield | MD 11 / TD 12 | MPa | ISO 1184(E) Speed I |
| Elongation at Break | MD 750 / TD 850 | % | ISO 1184(E) Speed I |
| Dart Impact Strength | 120 | gr | ISO 7765-1 Method A |
| Other Properties | Value ⁽²⁾ | Unit | Test Method |
| Clarity | 55 | % | ASTM D1746 |
| Gloss | 45 | % | ASTM D2457 |
| Haze | 17 | % | ASTM D1003 |
| COF | 0.11 | | BS 2782, Method 824A |

(1) The optimum processing conditions can be different from one machine to the others, depend on the mould and part design.
(2) The values shown are typical values obtained by averaging a number of tests. Small divergences from the quoted figures may occur.
(3) Measured on 38 microns film extruded at 2:1 blow ratio.
(4) MD = film machine direction. TD = film transversal direction.

