



COSMOPLENE® AV161

CHARACTERISTICS

COSMOPLENE AV161 is a low flow, high stiffness and high impact PP copolymer manufactured by gas phase process licensed from Sumitomo Chemical Co. Japan.

APPLICATIONS

COSMOPLENE AV161 is suitable for commodity products such as chair, crates, containers, detergent pails, toys, tool boxes, seat bottom, battery case etc.

AV161 complies with U.S. FDA Regulation 21 CFR 177.1520 (C) 3.2a, as long as it is used unmodified and processed according to standard manufacturing practices in the industries.

Note : Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact article.

PHYSICAL PROPERTIES

ITEM	UNIT	AV161	TEST METHOD
Melt Flow Rate	g/10 min	5	ASTM D1238
Density	g/cm ³	0.90	ASTM D792
Tensile Strength at Yield	MPa	28.0	ASTM D638
Tensile Strength at Break	MPa	24.0	ASTM D638
Elongation at Break	%	> 500	ASTM D638
Flexural Modulus	MPa	1035	ASTM D790
Izod Impact (23°C)	J/m	100	ASTM D256
(-20°C)	J/m	45	ASTM D256
Rockwell Hardness	R scale	88	ASTM D785
HDT (0.45MPa)	°C	116	ASTM D648
Shrinkage MD/TD (2mm)	%	1.5/1.5	TPC METHOD
Flammability (E108370)	-	HB	UL 94

INJECTION

Cylinder Temp (°C) : 190 - 230
 Mold Temp (°C) : 30
 Clamp Pressure (Kg/cm²) : 100
 Injection Pressure G (Kg/cm²) : 70

- The figures presented are typical laboratory averages, only for reference.
- The information is based on our current knowledge, is subjected to continuous updates and is intended to suggest/ recommend product applications and to provide typical data on the related properties. It should not therefore be construed as guaranteeing any specific property of the product. TPC makes no warranty of any kind, expressed or implied, regarding the accuracy of these data.

