



COSMOPLENE® AW564H

CHARACTERISTICS

COSMOPLENE AW564H is a high impact PP copolymer manufactured by gas phase process licensed from Sumitomo Chemical Co. Japan.

COSMOPLENE AW564H is medium flow, high stiffness, high impact copolymer grade.

APPLICATIONS

COSMOPLENE AW564H is specially designed for electric appliances which can serve under hot and wet conditions.

AW564H complies with U.S. FDA Regulation 21 CFR 177.1520 (C) 3.1a, as long as it is used unmodified and processed according to standard manufacturing practices in the industries.

Note : Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact article.

PHYSICAL PROPERTIES

ITEM	UNIT	AW564H	TEST METHOD
Melt Flow Rate	g/10 min	9	ASTM D1238
Density	g/cm ³	0.90	ASTM D792
Tensile Strength at Yield	MPa	28.5	ASTM D638
Tensile Strength at Break	MPa	23.5	ASTM D638
Elongation at Break	%	400	ASTM D638
Flexural Modulus	MPa	1170	ASTM D790
Izod Impact (23°C)	J/cm	80	ASTM D256
(-20°C)	J/cm	40	ASTM D256
Rockwell Hardness	R scale	95	ASTM D785
HDT (0.45MPa)	°C	121	ASTM D648
Shrinkage MD/TD (2mm)	%	1.5/1.5	TPC METHOD
Flammability (E108370)	-	HB	UL 94
Relative Temperature Index	°C	120	UL 746B

INJECTION

Cylinder Temp (°C) : 190 - 230
Mold Temp (°C) : 30
Clamp Pressure (Kg/cm²) : 100
Injection Pressure G (Kg/cm²) : 70

