

# DENIBLEND G

## PC/ABS blend unfilled for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
<b>PHYSICAL PROPERTIES</b>				
Density	-	ISO-1183	g/cm <sup>3</sup>	1,12
MVR (240°C/5 kg)	-	ISO-1133	cm <sup>3</sup> /10 min	10
Water Adsorption	23°C-24h	ASTM D-570	%	0,15
<b>THERMAL PROPERTIES</b>				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	120
Long Term Temperature	-	Internal Method	°C	80
<b>MECHANICAL PROPERTIES</b>				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m <sup>2</sup>	40
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m <sup>2</sup>	NB
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	50
Elongation at Break	23 °C	ISO-527/1-2	%	>100
Tensile Modulus	23 °C	ISO-527/1-2	MPa	2100

