

# DENILUB Y 15G 4TF

PA66 resin, 15% glass fiber reinforced with improved slip properties for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
<b>PHYSICAL PROPERTIES</b>				
Density	-	ISO-1183	g/cm <sup>3</sup>	1,37
Linear Mould Shrinkage	-	ASTM D-955	%	0,6
Trasversal Mould Shrinkage	-	ASTM D-955	%	0,9
<b>THERMAL PROPERTIES</b>				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	240
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	245
Long Term Temperature	-	Internal Method	°C	140
<b>MECHANICAL PROPERTIES</b>				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m <sup>2</sup>	7
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m <sup>2</sup>	45
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	110
Elongation at Break	23 °C	ISO-527/1-2	%	3,5
Tensile Modulus	23 °C	ISO-527/1-2	MPa	6000

