

# VAMPAMID 66 2530 VO P M

PA66 resin 25% glass fiber reinforced, flame retarded with red phosphorus for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
<b>PHYSICAL PROPERTIES</b>				
Density	-	ISO-1183	g/cm <sup>3</sup>	1,34
Linear Mould Shrinkage	-	ASTM D-955	%	0,6
Trasversal Mould Shrinkage	-	ASTM D-955	%	1
Water Adsorption	23°C-24h	ASTM D-570	%	0,9
<b>THERMAL PROPERTIES</b>				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	235
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	240
Relative Temperature Index ELEC	Electric	UL 746 B	°C	120
Relative Temperature Index IMP	Impact	UL 746 B	°C	115
Relative Temperature Index STR	Strength	UL 746 B	°C	130
<b>MECHANICAL PROPERTIES</b>				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m <sup>2</sup>	8
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m <sup>2</sup>	45
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	125
Elongation at Break	23 °C	ISO-527/1-2	%	2,4
Tensile Modulus	23 °C	ISO-527/1-2	MPa	8000
<b>ELECTRICAL PROPERTIES</b>				
Comparative Tracking Index	-	IEC 60112	V	550



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## FLAME RESISTANCE

Thickness 3,0 mm	-	UL 94	-	VO
Thickness 1,5 mm	-	UL 94	-	VO
Thickness 0,75 mm	-	UL 94	-	VO
GWFI (1 mm)	-	IEC 60695-2-12	°C / mm	960
GWFI (2 mm)	-	IEC 60695-2-12	°C / mm	960

