

DENYL 6 4022

PA6 resin 40% mineral filled for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,47
Linear Mould Shrinkage	-	ASTM D-955	%	1
Trasversal Mould Shrinkage	-	ASTM D-955	%	1
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	205
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	120
Long Term Temperature	-	Internal Method	°C	120
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	5
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	60
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	70
Elongation at Break	23 °C	ISO-527/1-2	%	3
Tensile Modulus	23 °C	ISO-527/1-2	MPa	5500

