



57-01

POLYVINYL CHLORIDE **SUSPENSION HOMOPOLYMER** **FOR INJECTION MOULDING & SHEET EXTRUSION**

57-01 is a low molecular weight suspension type PVC resin suitable for rigid injection moulding and rigid sheet extrusion applications. It is specially recommended for injection moulding of pipe fittings and calendering of opaque sheets. Its combination of low molecular weight with high melt flow makes it suitable for easy processing in injection moulded items. Uniform coarseness of the grains of this resin results in easy bulk handling, minimum requirement of lubricant and more uniform fluxing in the barrel.

Typical Characteristics			
Properties	Test Method	Unit	Typical Value*
K-value	@1% in cyclohexanone	-	57
Inherent Viscosity	ASTM D1243	-	0.68
Apparent Bulk Density	ASTM D1895	g/ml	0.48–0.54
Flowtime	ASTM D1895	secs	25 max
Heat Loss	ASTM D3030	% max	0.3
Particle Size Distribution	ASTM D1921		
- Retention on ASTM 40 mesh		% max	0.1
- Retention on ASTM 60 mesh		% max	2
- Through ASTM 140 mesh		% max	50
Retention on 30 mesh	For 25 kg resin	% max	0.005
Porosity (DOP)	ASTM D3367	ml/g	0.22–0.34
Residual VCM	ASTM D3749	ppm	<2

*Typical values not to be considered as specifications

Applications

- Cooling tower frills, Rigid sheet extrusion
- Injection Moulding pipe fittings, handles
- Foam board

Regulatory Information

- Meets the requirements stipulated in IS 10151, on PVC and its Copolymers for its safe use in contact with foodstuff, pharmaceuticals and drinking water
- Does not contain any auxiliary items like stabiliser, lubricant, etc. It also conforms to the positive list of constituents as presented in IS 10148

Storage Recommendations

- Bags should be stored in dry conditions at temperatures below 50°C and protected from UV / direct sunlight.