



D350MN

IMPACT COPOLYMER

FOR INJECTION MOULED PRODUCTS & COMPOUNDING

Repol D350MN is PP impact copolymer grade recommended for Injection Molding & Compounding. It exhibits high flow with no break during impact. The grade is specially formulated with antistatic agent and nucleating agent.

BIS Designation Code: IS 10951-3-MBJ-E

Typical Characteristics

Property	Test Method	Unit	Typical Value*
Melt Flow Rate (230°C/2.16 kg)	ASTM D1238	g/10 min	35
Density	ASTM D792	g/cc	0.90
Tensile Strength at Yield (50 mm/min.)	ASTM D638	MPa	19
Elongation at Yield (50 mm/min.)	ASTM D638	%	10
Flexural Modulus (1% Secant)	ASTM D790A	MPa	990
Notched Izod Impact Strength (23 °C.)	ASTM D256	J/m	No Break
Heat Deflection Temperature (455 KPa)	ASTM D648	°C	90
Hardness – Shore D	ASTM D2240	---	66

* Typical values, not to be taken as specification. All the mechanical properties as per ASTM D638 injection molded Type 1 specimen in accordance with ASTM D4101

Typical Processing Conditions

Melt temperature: 190 – 240 °C

Mold temperature: 20 – 50 °C

Note: Processing parameters mentioned above are for reference only and not to be considered as specifications. They may vary based on the product to be manufactured.

Applications

Automotive components, Appliance components, Base resin for Compounding, Industrial products.

Reliance Industries Limited.

Regulatory Information

D350MN is not recommended for Food contact and medical applications.
Not to be used in the manufacture of Single Use Plastic (SUP) items prohibited under PWM Rules, 2016.

Storage Recommendations

Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight.