H034SG

HOMOPOLYMER

FOR BOPP FILMS

Repol H034SG is PP homopolymer grade recommended for use in Oriented Film process. It is suitable for low thickness films and processing on high line speeds. It is the material of choice for BOPP films used in adhesive tapes, food packaging, cigarette & textile overwraps, synthetic paper, etc.

BIS Designation Code: IS 10951-1-FB-A

Typical Characteristics

Property	Test Method	Unit	Typical Value*
Melt Flow Rate (230°C/2.16 kg)	ASTM D1238	gm/10 min	3.4
Density	ASTM D792	g/ cc.	0.90
Tensile Strength at Yield (50 mm/min.)	ASTM D638	MPa	36
Elongation at Yield (50 mm/min.)	ASTM D638	%	12
Flexural Modulus (1% Secant)	ASTM D790A	MPa	1350
Notched Izod Impact Strength (23 °C.)	ASTM D256	J/m	40
Heat Deflection Temperature (455 KPa)	ASTM D648	°C	104
Hardness – Shore D	ASTM D2240	---	69

* Typical values. Not to be taken as specifications. All the mechanical properties as per ASTM D638 injection molded Type I specimen in accordance with ASTM D4101

Typical Processing Conditions

Extrusion temperatures: 220 – 260 °C
Chill roll temperatures: 20 – 50 °C
Stretching temperatures: MDO: 120 – 160 OC; TDO: 150 – 170 °C
Stretch ratio: MDO: 4-8; TDO: 7-10

Note: Processing parameters mentioned above are for reference only and not to be considered as specifications. They may vary based on the product to be manufactured.

Applications

Plain & metallisable BOPP films, Adhesive tapes, Food packaging, Cigarette & Textile Overwraps, Synthetic Paper

Regulatory Information

The product complies with Indian Standard IS 10910 on “Specification for polypropylene and its copolymers for safe use in contact with foodstuffs, pharmaceuticals and drinking water. It also conforms to IS 16738:2018 on positive list of constituents for polypropylene, polyethylene and their copolymers for its safe use in contact with foodstuffs and pharmaceuticals. The grade and the additives incorporated in it also comply with FDA: CFR Title 21,177.1520, Olefin polymers

Storage Recommendations

Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight