

B650MN

IMPACT COPOLYMER

FOR INJECTION MOLDED PRODUCTS

Repol B650MN is PP impact copolymer grade recommended for Injection Molding where high flow and medium impact strength are desired. The grade is specially formulated with nucleating agent.

BIS Designation Code: IS 10951-3-MB-F

Typical Characteristics

Property	Test Method	Unit	Typical Value*
Melt Flow Rate (230°C/2.16 kg)	ASTM D1238	g/10 min	70
Density	ASTM D792	g/cc	0.90
Tensile Strength at Yield (50 mm/min.)	ASTM D638	MPa	24
Elongation at Yield (50 mm/min.)	ASTM D638	%	4
Flexural Modulus (1% Secant)	ASTM D790A	MPa	1300
Notched Izod Impact Strength (23 °C.)	ASTM D256	J/m	70
Heat Deflection Temperature (455 KPa)	ASTM D648	°C	105
Hardness – Shore D	ASTM D2240	---	68

* Typical values, not to be taken as specification. All the mechanical properties as per ASTM D638 injection molded Type 1 specimen in accordance with ASTM D4101

Typical Processing Conditions

Melt temperature: 190 – 240 °C

Mold temperature: 20 – 50 °C

Note: Processing parameters mentioned above are for reference only and not to be considered as specifications. They may vary based on the product to be manufactured.

Applications

Appliances, Automotive, Compounding & Thin Wall Injection Molded Products.

Regulatory Information

The product complies with Indian Standard IS 10910 on “Specification for polypropylene and its copolymers for safe use in contact with foodstuffs, pharmaceuticals and drinking water. It also conforms to IS 16738:2018 on positive list of constituents for polypropylene, polyethylene and their copolymers for its safe use in contact with foodstuffs and pharmaceuticals. The grade and the additives incorporated in it also comply with FDA : CFR Title 21,177.1520, Olefin polymers.

Not to be used in the manufacture of Single Use Plastic (SUP) items prohibited under PWM Rules, 2016.

Storage Recommendations

Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight.