

Technical Data Sheet



Maywogreen ABS BIO (mb)

ABS

Typical characteristics

- Good impact strength

Typical industries

- Vacuum Forming

Sustainability

- Mass-balanced
- Bio-based raw materials reduce the use of fossil raw materials

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	1,10
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	50
Elongation at break	DIN EN ISO 527	%	55
Tensile modulus of elasticity	DIN EN ISO 527	MPa	2085
Notched impact strength	DIN EN ISO 179	kJ / m ²	13
Rockwell hardness	DIN EN ISO 2039-2	scale R	80
Thermal properties			
Melting temperature	ISO 11357-3	°C	> 180°C
Thermal conductivity	DIN 52612-1	W / (m * K)	0,17
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	90
Service temperature, long term	Average	°C	85
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	102
Electrical properties			
Surface resistivity	DIN EN 61340	Ω	> 10 ¹²
Volume resistivity	DIN EN 61340	Ω	> 10 ¹²

