

Technical Data Sheet

Robaflow®

PE-HD / PE 500

Typical characteristics

- Good mechanical properties
- Good wear resistance
- Good cutting resistance
- High scratch resistance
- Physiologically safe

Typical industries

- Paper Industry

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	0,96
Water absorption	DIN EN ISO 62	%	<0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	27
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	1200
Notched impact strength	DIN EN ISO 179	kJ / m ²	no break
Shore hardness	DIN EN ISO 868	scale D	65
Thermal properties			
Melting temperature	ISO 11357-3	°C	135
Thermal conductivity	DIN 52612-1	W / (m * K)	0,4
Thermal capacity	DIN 52612	kJ / (kg * K)	1,9
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	150 - 230
Service temperature, long term	Average	°C	-100 ... 80
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	79
Electrical properties			
Dielectric constant	IEC 60250		2,3
Dielectric dissipation factor (10 ⁶ Hz)	IEC 60250		0,0002



	Test method	Unit	Guideline value
Volume resistivity	DIN EN 62631-3-1	$\Omega \cdot \text{cm}$	$>10^{14}$
Surface resistivity	DIN EN 62631-3-2	Ω	$>10^{14}$
Comparative tracking index	IEC 60112		600
Dielectric strength	IEC 60243	kV / mm	45

