

Typical Physical Properties of TECHNO ABS 130G30

Property	Unit	Test Method	Typical Physical Properties
Tensile Strength	MPa	ISO 527	91
Flexural Strength	MPa	ISO 178	136
Flexural Modulus	MPa	ISO 178	7,090
Rockwell Hardness	—	ISO 2039	R113
Charpy Impact Strength	KJ/m ²	ISO 179	7
Temperature of Deflection Under Load	°C	ISO 75	94
Melt Mass-Flow Rate	g/10min	ISO 1133 (220°C × 10kg)	10
Density	g/cm ³	ISO 1183	1.25
Molding Shrinkage	%	ISO 294-4	0.10~0.30
Flammability	—	UL94	HB All Color