

### Typical Physical Properties of TECHNO ABS 130G10

Property	Unit	Test Method	Typical Physical Properties
Tensile Strength	MPa	ISO 527	63
Flexural Strength	MPa	ISO 178	98
Flexural Modulus	MPa	ISO 178	3,620
Rockwell Hardness	—	ISO 2039	R112
Charpy Impact Strength	KJ/m <sup>2</sup>	ISO 179	8
Temperature of Deflection Under Load	°C	ISO 75	93
Melt Mass-Flow Rate	g/10min	ISO 1133 (220°C × 10kg)	18
Density	g/cm <sup>3</sup>	ISO 1183	1.10
Molding Shrinkage	%	ISO 294-4	0.20~0.40
Flammability	—	UL94	HB All Color