

## PRODUCT DATA SHEET

TRADEMARK: UMG ABS®

**GRADE: CE25**

	TEST METHOD	CONDITION	UNIT	CE25
Charpy Impact Strength,(Notched)	ISO 179	23 deg.C	kJ/m <sup>2</sup>	12
		-30 deg.C		5
Tensile Strength	ISO 527	23 deg.C	MPa	43
Tensile Modulus		23 deg.C	MPa	2300
Flexural Strength	ISO 178	23 deg.C 2mm/min	MPa	57
Flexural Modulus			MPa	2400
Rockwell Hardness	ISO 2039	23 deg.C	R-scale	94
T.D.U.L.	ISO 75	1.80MPa Flatwise	deg.C	80
Density	ISO 1183	23 deg.C	g/cm <sup>3</sup>	1.07
Melt Volume Flow Rate	ISO 1133	220deg.C	cm <sup>3</sup> /10min	44
Mold Shrinkage <sup>note)</sup>	ISO 294-4	23 deg.C	%	0.4-0.6
Coefficient of Linear Thermal Expansion	ISO 11359-2	-	cm/cm/deg. C(x10-5)	9
UL Flame Rating File No. E47016	UL 94	-	mm	1.5 HB
		-	mm	-
		-	mm	-