

PRODUCT DATA SHEET

TRADEMARK	GRADE	type
UMG ABS®	VD100	-

	TEST METHOD	CONDITION	UNIT	Typical property value
Charpy Impact Strength,(Notched)	ISO 179	23 deg.C	kJ/m ²	10
		-30 deg.C		5
Tensile Strength	ISO 527	23 deg.C	MPa	50
Tensile Modulus		23 deg.C	MPa	2400
Flexural Strength	ISO 178	23 deg.C 2mm/min	MPa	74
Flexural Modulus			MPa	2550
Rockwell Hardness	ISO 2039	23 deg.C	R-scale	109
T.D.U.L.	ISO 75	1.80MPa Flatwise	deg.C	73
Density	ISO 1183	23 deg.C	g/cm ³	1.07
Melt Volume Flow Rate	ISO 1133	220deg.C	cm ³ /10min	60
Mold Shrinkage ^{note)}	ISO 294-4	23 deg.C	%	0.4-0.6
Coefficient of Linear Thermal Expansion	ISO 11359-2	-	cm/cm/deg. C(x10-5)	8
UL Flame Rating	UL 94	-	mm	0.75-3.0 V-2
		-	mm	-
		-	mm	-