

KEPITAL FB2030

An easy-flowing grade for general injection molding. It was reinforced glass beads. and so suitable for parts requiring low warpage and sinking phenomenon.

	Properties	Test condition	Method	Unit	Value
Physical	Density		ISO 1183	g/cm ³	1,64
	Melt Flow Rate		ISO 1133	g/10min	19
	Molding Shrinkage (Flow Direction)	t 3mm, Ø 100mm	KEP Method	%	1,5
Thermal	Flammability		UL94	Class	HB
Mechanical	Tensile Strength	23°C	ISO 527-1,2	MPa	58
	Strain at Break	23°C	ISO 527-1,2	%	4
	Flexural Strength	23°C	ISO 178	MPa	97
	Flexural Modulus	23°C	ISO 178	MPa	4.050
	Charpy Notched Impact Strength		ISO 179/1eA	kJ/m ²	2,5
Electrical	Surface Resistivity		IEC 60093	Ω	1 x 10 ¹⁶
	Volume Resistivity		IEC 60093	Ω • cm	1 x 10 ¹⁴
	Dielectric Strength		IEC 60243-1	kV /mm	20