

KEPITAL F15-33

A medium-high viscosity grade for general injection molding. It has improved on thermal stability, toughness and high cycle.

	Properties	Test condition	Method	Unit	Value
Physical	Density		ISO 1183	g/cm ³	1,41
	Melt Flow Rate		ISO 1133	g/10min	6
	Molding Shrinkage (Flow Direction)	t 3mm, Ø 100mm	KEP Method	%	2
Thermal	Heat Deflection Temperature (HDT)	1.8 MPa	ISO 75-1,2	°C	96
	Flammability		UL94	Class	HB
Mechanical	Tensile Strength	23°C	ISO 527-1,2	MPa	65
	Flexural Strength	23°C	ISO 178	MPa	84
	Flexural Modulus	23°C	ISO 178	MPa	2,450
	Charpy Notched Impact Strength		ISO 179/1eA	kJ/m ²	7
	Nominal Strain at Break	23°C	ISO 527-1,2	%	35
Electrical	Surface Resistivity		IEC 60093	Ω	1 x 10 ¹⁶
	Volume Resistivity		IEC 60093	Ω • cm	1 x 10 ¹⁴
	Dielectric Strength		IEC 60243-1	kV /mm	19