

# KEPITAL TE-33

A medium-high viscosity grade for general injection molding.

Modified with elastomer.  
Suitable for parts requiring much higher impact resistance and toughness.

	Properties	Test condition	Method	Unit	Value
Physical	Density		ISO 1183	g/cm <sup>3</sup>	1,36
	Melt Flow Rate		ISO 1133	g/10min	25
Thermal	Flammability		UL94	Class	HB
Mechanical	Tensile Strength	23°C	ISO 527-1,2	MPa	41
	Flexural Strength	23°C	ISO 178	MPa	60
	Flexural Modulus	23°C	ISO 178	MPa	1650
	Charpy Notched Impact Strength		ISO 179/1eA	kJ/m <sup>2</sup>	8,5
	Nominal Strain at Break	23°C	ISO 527-1,2	%	30
Electrical	Surface Resistivity		IEC 60093	Ω	1 • 10 <sup>16</sup>
	Volume Resistivity		IEC 60093	Ω • cm	1 • 10 <sup>14</sup>