

Niretan B SV20

Polymide 6, filled with a 20% of glass beads for injection moulding of parts that needs isotropic properties.

	Properties	Test condition	Method	Unit	Value
Mechanical	Tensile Stress at Yield	50 mm/min.	ASTM D638	MPa	65-45
	Tensile Stress at Break	5 mm/min	ASTM D638	MPa	65-45
	Flexural Maximum Stress	1,3 mm/min	ASTM D790	MPa	90
	Flexural Elastic Modulus	1,3 mm/min	ASTM D790	MPa	3800/1300
	Izod Notched Impact Strength	23°C/3mm	ASTM D256	J/m	60-80
	Izod Notched Impact Strength	-20°C/3mm	ASTM D256	J/m	40-50
	Rockwell Hardness		ASTM D785	R-scale	95
	Elongation	50 mm/min	ASTM D638	%	4-10
Thermal	Heat Distortion Temperature H.D.T	1.82 MPa	ASTM D648	°C	80
	Linear Expansion Coefficient	23°C/55°C	ISO 11359-2	10 ⁻⁵ K ⁻¹	8
Flame Behaviour	Glow Wire Temperature (G.W.T)	S=2.0 mm	IEC 695-2-1	°C	650
	UL 94 Rating	S=1.6 mm	UL 94	class	HB
	UL 94 Rating	S=3.2 mm	UL 94	class	HB
Electrical	Relative Permittivity	1 Mhz - dry	IEC 60250	-	3,5/4,0
	Dissipation Factor	1 Mhz - dry	IEC 60250	-	0,02/0,1
	Dielectric Strength	S=1 mm	IEC 60243-1	KV/mm	30/25
	Surface Resistivity	dry	IEC 60093	Ω	10 ¹⁴ /10 ¹³
	Volume Resistivity	dry	IEC 60093	Ω cm	10 ¹⁵ /10 ¹²
Various	Moulding Shrinkage	parallel	-	%	0,6-1,4
Physical	Density	23°C	ASTM D792	g/cm ³	1,25



Properties	Test condition	Method	Unit	Value
				8
Humidity Absorption from Atmosphere	23°C - 50% HR	ASTM D570	%	2,7
Cristalline Melting Temperature	DSC	-	°C	220

TEKUMA KUNSTSTOFF GMBH