

STAREX HF-0660IW

ABS leichtfließend

	Properties	Test condition	Method	Unit	Value
Physical	Specific Gravity	Natural or Representative Color	ISO 1183	-	1,04
	Melt Flow Index	200°C, 5kg	ISO 1133	g/10min	3,5
Thermal	Heat Deflection Temperature (unannealed)	1.8 MPa, 4.0mm	ISO 75-2	°C	75
	Heat Deflection Temperature (unannealed)	0.45 MPa, 4.0mm	ISO 75-2	°C	88
	Heat Deflection Temperature (annealing)	1.8 MPa, 4.0mm	ISO 75-2	°C	94
	Heat Deflection Temperature (annealing)	0.45 MPa, 4.0mm	ISO 75-2	°C	98
	Vicat Softening Temperature	B/50	ISO R 306	°C	95
	Vicat Softening Temperature	B/120	ISO R 306	°C	98
Mechanical	Tensile Strength at Yield	50mm/min	ISO 527	MPa	47
	Tensile Strain at Break	50mm/min	ISO 527	%	18
	Tensile Modulus	50mm/min	ISO 527	MPa	2400
	Tensile Strength at Break	50mm/min	ISO 527	MPa	35
	Flexural Strength	2mm/min	ISO 178	MPa	76
	Flexural Modulus	2mm/min	ISO 178	MPa	2500
	Izod Impact Strength (notched)	at 23°C, 4mm	ISO 180 1A	KJ/m ²	20
	Charpy Impact Strength (V-notched)	23°C, 4mm	ISO 179 1eA	KJ/m ²	20
	Rockwell Hardness	R-scale	ISO 2039-2	-	112