

TECHNICAL DATA SHEET

# Greenflex® ML 40 F

Versalis S.p.A  
EVAC

**Processing**

Injection molding

**Delivery Form**

Pellets

**Features**

Copolymer

Processing/Physical Characteristics	Value	Unit	Standard
Melt flow index, MFI	2.5	g/10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Mechanical Properties	Value	Unit	Standard
Yield stress	6	MPa	ISO 527
Flexural modulus, 23°C	60	MPa	ISO 178
Shore D hardness	40		ISO 7619-1
Shore A hardness, 15s	92		ISO 7619-1
Thermal Properties	Value	Unit	Standard
Melting temperature, 10°C/min	91	°C	ISO 11357-1/-3
Vicat softening temperature, A	63	°C	ISO 306
Other Properties	Value	Unit	Standard
Density	935	kg/m <sup>3</sup>	ISO 1183