

## TECHNICAL DATA SHEET

# Greenflex® ML 31

Versalis S.p.A  
EVAC

**Processing**

Injection molding, Profile extrusion

**Delivery Form**

Pellets

**Features**

Copolymer

**Chemical Resistance**

General chemical resistance

Processing/Physical Characteristics	Value	Unit	Standard
Melt flow index, MFI	2.5	g/10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Mechanical Properties	Value	Unit	Standard
Yield stress	6.5	MPa	ISO 527
Flexural modulus, 23°C	90	MPa	ISO 178
Shore D hardness	42		ISO 7619-1
Shore A hardness, 15s	94		ISO 7619-1
Thermal Properties	Value	Unit	Standard
Melting temperature, 10°C/min	98	°C	ISO 11357-1/-3