

TECHNICAL DATA SHEET

Clearflex® FG 306

Versalis S.p.A
(PE-LLD)

Processing

Blown film extrusion

Delivery Form

Pellets

Additives

Antiblocking agent

Features

Blending resin, Copolymer, Hexene copolymer

Chemical Resistance

Oxidation resistance

Processing/Physical Characteristics	Value	Unit	Standard
Melt flow index, MFI	0.8	g/10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Thermal Properties	Value	Unit	Standard
Melting temperature, 10°C/min	127	°C	ISO 11357-1/-3
Coeff. of linear therm. expansion, parallel	45	E-6/K	ISO 11359-1/-2
Optical Properties	Value	Unit	Standard
Gloss, 45°	52		ISO 2813
Haze	13		ISO 14782
Other Properties	Value	Unit	Standard
Density	926	kg/m ³	ISO 1183
Film Properties	Value	Unit	Standard
Stress at yield, parallel	12.5	MPa	ISO 527-3
Stress at yield, normal	13	MPa	ISO 527-3
Stress at break, normal	36	MPa	ISO 527-3
Maximum strain, parallel	550	%	ISO 527-3
Maximum strain, normal	740	%	ISO 527-3
Dynamic coefficient of friction	0.5		ISO 8295
Type of extrusion	blown		
Thickness of specimen	0.025	mm	