



TEREZ PA/ABS Blend 2000/1			
(PA6+ABS)			Ter Plastics
Product Texts			
High impact blend with reduced moisture absorption. For moulded parts with increased demand on impact strength and low-temperature impact strength. For extrusion applications.			
Rheological properties			
	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	9	g/10min	ISO 1133
MFI temperature	260	°C	ISO 1133
MFI load	5	kg	ISO 1133
Mechanical properties			
	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1800	MPa	ISO 527-1/-2
Tensile Strength	40	MPa	ISO 527-1/-2
Strain at break	170	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	75	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	25	kJ/m ²	ISO 179/1eA
Thermal properties			
	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	65	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	165	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	145	°C	ISO 306
Other properties			
	Value	Unit	Test Standard
ISO Data			
Water absorption	4.5	%	Sim. to ISO 62
Humidity absorption	1.3	%	Sim. to ISO 62
Density	1120	kg/m ³	ISO 1183