


**Technyl® A 30H1 V25**

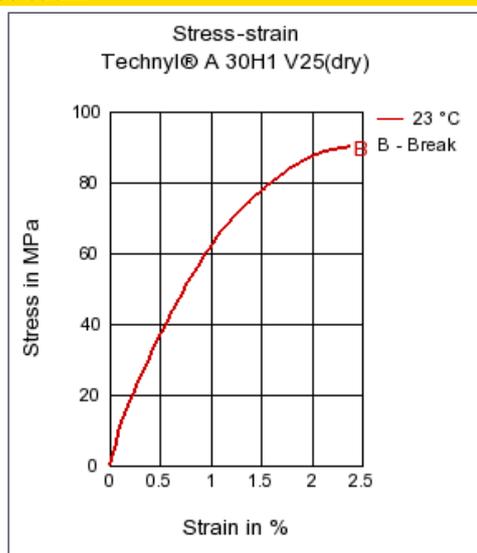
PA66-GF25 FR

Solvay Engineering Plastics

**Product Texts**

Flame retardant polyamide 66, 25% glass fibre reinforced, heat stabilised, for injection moulding.

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	8800 / 7000	MPa	ISO 527-1/-2
Stress at break	95 / -	MPa	ISO 527-1/-2
Strain at break	2.5 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	45 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	9 / -	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature (10°C/min)	263 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	220 / *	°C	ISO 75-1/-2
<b>Electrical properties</b>			
<b>ISO Data</b>			
Comparative tracking index	500 / -	-	IEC 60112
<b>Other properties</b>			
<b>ISO Data</b>			
Density	1540 / -	kg/m <sup>3</sup>	ISO 1183

**Diagrams**
**Stress-strain**

**Characteristics**
**Processing**

Injection Molding

**Special Characteristics**

Flame retardant, Heat stabilized or stable to heat

**Other text information**
**Injection Molding**

PROCESSING

Melt temperature: 275°C

Mold temperature: 60°C

**Chemical Media Resistance**

**Acids**

-  Acetic Acid (5% by mass) (23°C)
-  Citric Acid solution (10% by mass) (23°C)
-  Lactic Acid (10% by mass) (23°C)
-  Hydrochloric Acid (36% by mass) (23°C)
-  Nitric Acid (40% by mass) (23°C)
-  Sulfuric Acid (38% by mass) (23°C)
-  Sulfuric Acid (5% by mass) (23°C)
-  Chromic Acid solution (40% by mass) (23°C)

**Bases**

-  Sodium Hydroxide solution (35% by mass) (23°C)
-  Sodium Hydroxide solution (1% by mass) (23°C)
-  Ammonium Hydroxide solution (10% by mass) (23°C)

**Alcohols**

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)

**Hydrocarbons**

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)

**Ketones**

-  Acetone (23°C)

**Ethers**

-  Diethyl ether (23°C)

**Mineral oils**

-  SAE 10W40 multigrade motor oil (23°C)

**Standard Fuels**

-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

**Salt solutions**

-  Zinc Chloride solution (50% by mass) (23°C)

**Other**

-  Ethylene Glycol (50% by mass) in water (108°C)
-  50% Oleic acid + 50% Olive Oil (23°C)
-  Water (23°C)
-  Deionized water (90°C)