

TECHNICAL DATA SHEET

Stanyl® TE200F8

Envalior
PA46-GF40

Processing

Injection molding

Delivery Form

Pellets

Special Characteristics

Platable, Heat stabilized or stable to heat

Product Text

Product Information

40% Glass Reinforced, Heat Stabilized, for E&E; applications

ISO 1043 PA46-GF40

Processing/Physical Characteristics	Value	Unit	Standard
Density of melt	1320	kg/m ³	
Thermal conductivity of melt	0.344	W/(m K)	
Spec. heat capacity of melt	1930	J/(kg K)	
Eff. thermal diffusivity	1.35E-7	m ² /s	
Mechanical Properties	Value	Unit	Standard
Tensile modulus	13000	MPa	ISO 527
Stress at break	235	MPa	ISO 527
Strain at break	3.3	%	ISO 527
Poisson's ratio	0.35		ISO 527
Tensile creep modulus, 1000h	6000	MPa	ISO 899-1
Charpy impact strength, +23°C	95	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	75	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	14	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	12	kJ/m ²	ISO 179/1eA
Thermal Properties	Value	Unit	Standard
Melting temperature, 10°C/min	295	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	75	°C	ISO 11357-1/-2

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Thermal Properties	Value	Unit	Standard
Temp. of deflection under load, 1.80 MPa	290	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	290	°C	ISO 75-1/-2
Vicat softening temperature, B	290	°C	ISO 306
Coeff. of linear therm. expansion, parallel	25	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	50	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	
Oxygen index	22	%	ISO 4589-1/-2

Electrical Properties	Value	Unit	Standard
Relative permittivity, 100Hz	4.4		IEC 62631-2-1
Relative permittivity, 1MHz	4		IEC 62631-2-1
Dissipation factor, 100Hz	80	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	230	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Electric strength	35	kV/mm	IEC 60243-1
Comparative tracking index	400		IEC 60112

Other Properties	Value	Unit	Standard
Water absorption	8.1	%	Sim. to ISO 62
Humidity absorption	2.2	%	Sim. to ISO 62
Density	1510	kg/m ³	ISO 1183

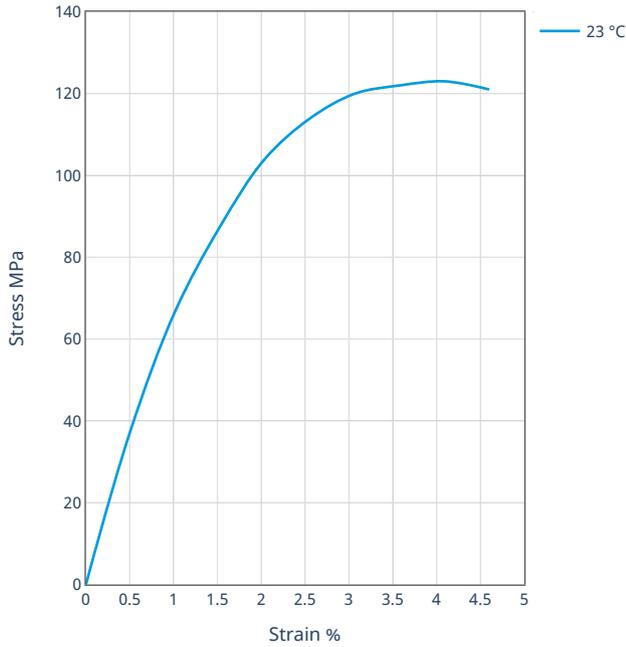
Material Specific Properties	Value	Unit	Standard
Viscosity number	145	cm ³ /g	ISO 307, 1157, 1628

Diagrams

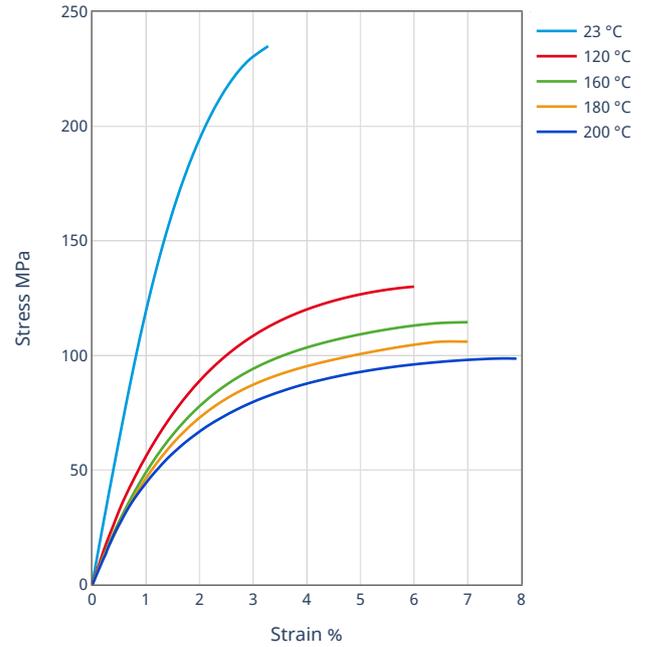
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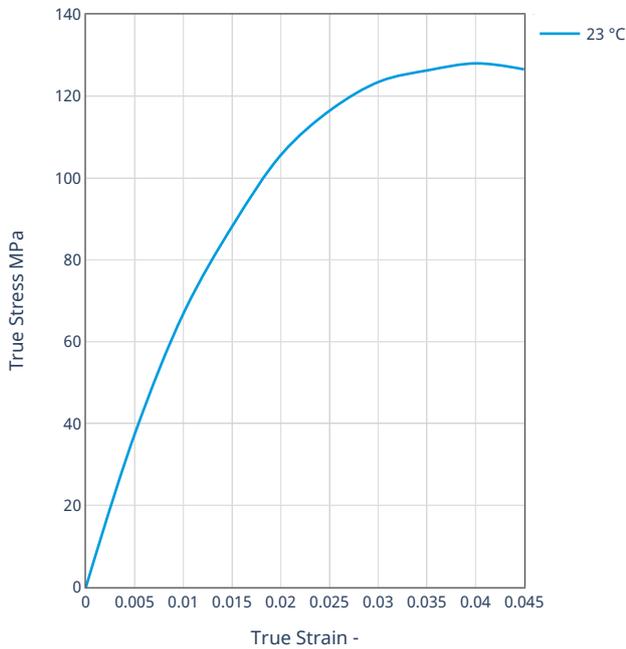
Stress-strain



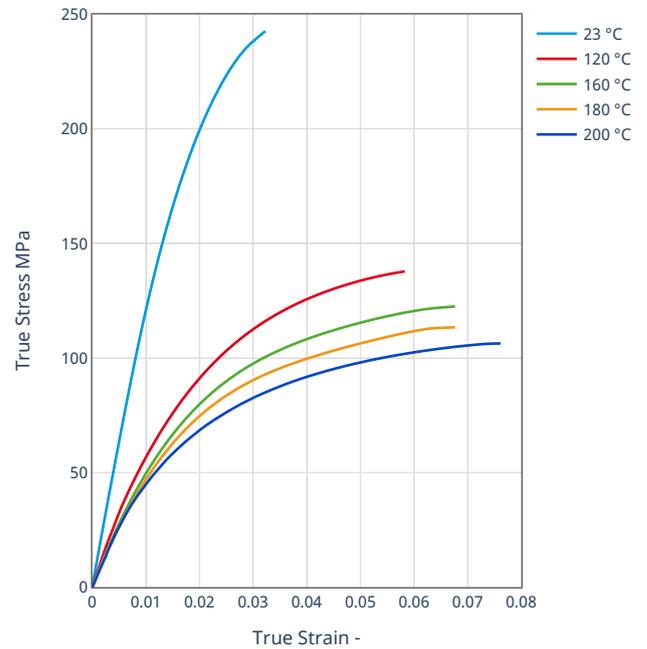
Stress-strain



True stress-true strain



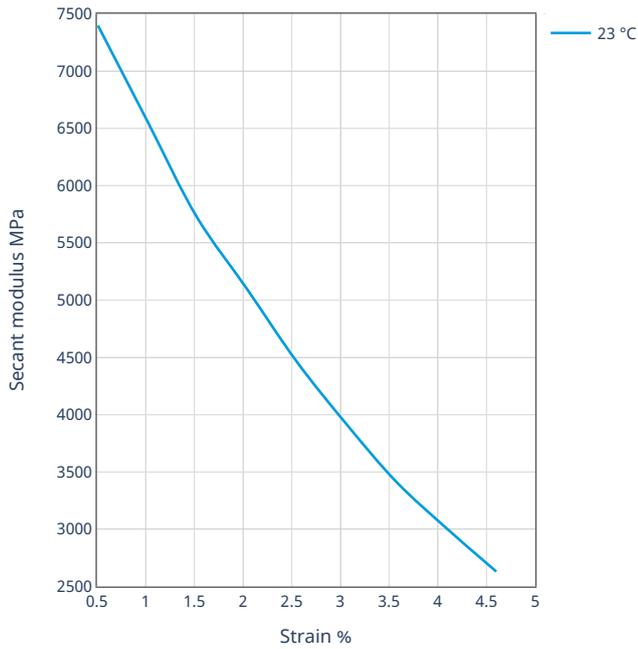
True stress-true strain



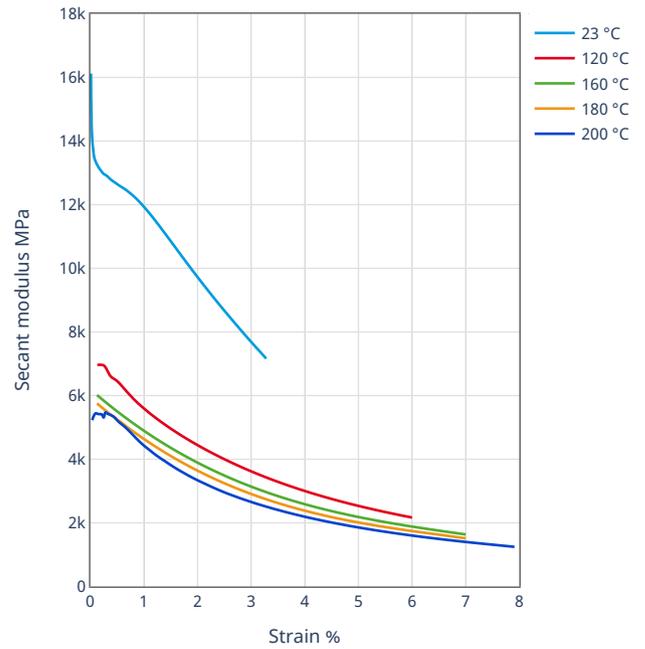
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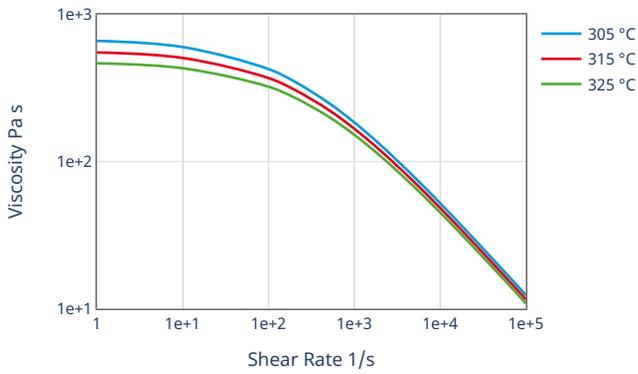
Secant modulus-strain



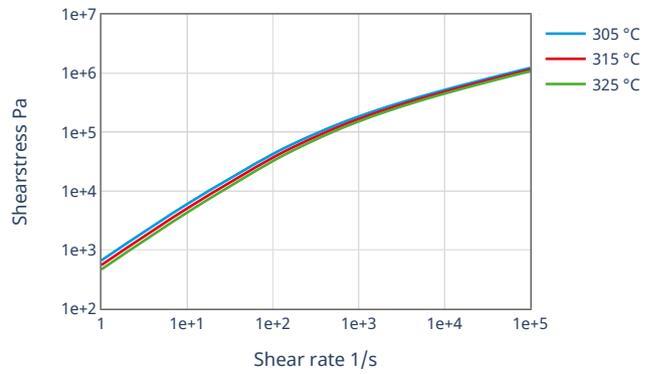
Secant modulus-strain



Viscosity-shear rate



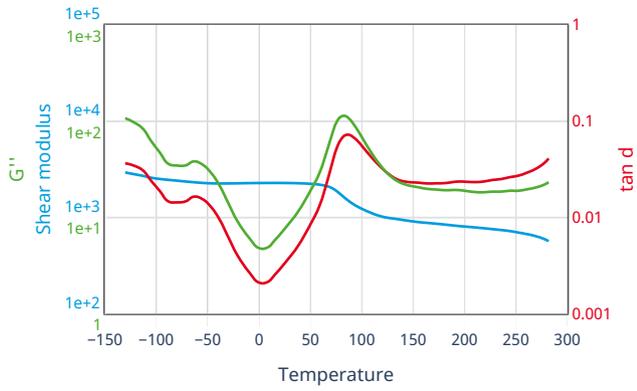
Shearstress-shear rate



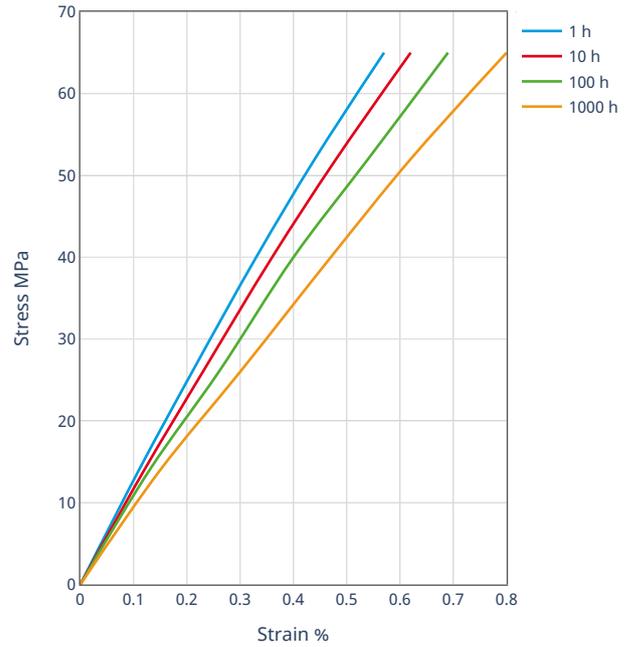
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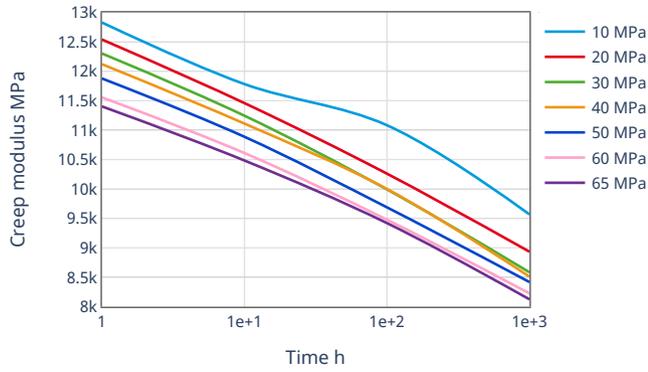
Dynamic shear modulus-temperature



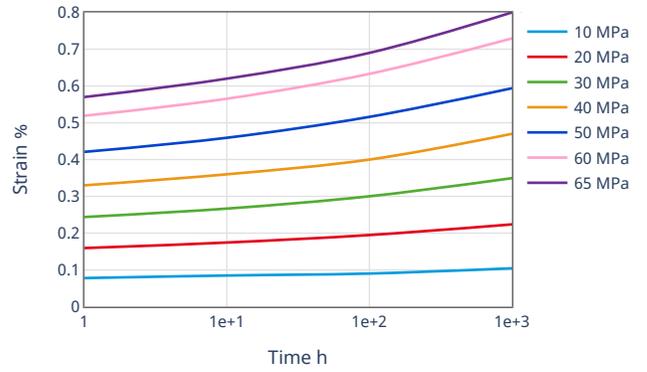
Stress-strain (isochronous) 23°C



Creep modulus-time 23°C



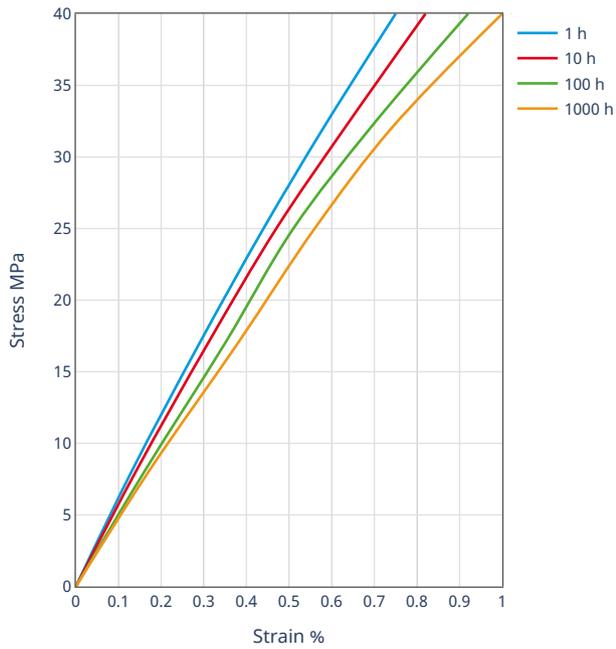
Creep curve 23°C



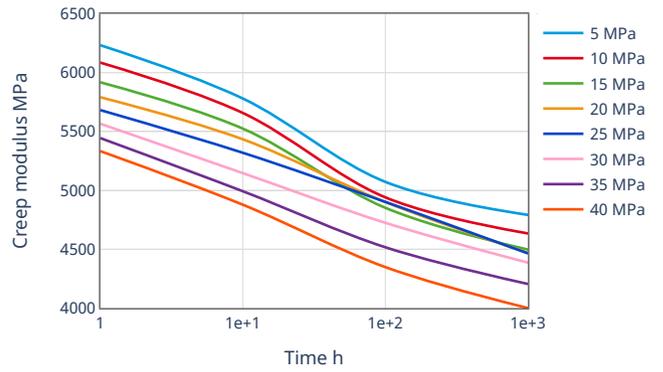
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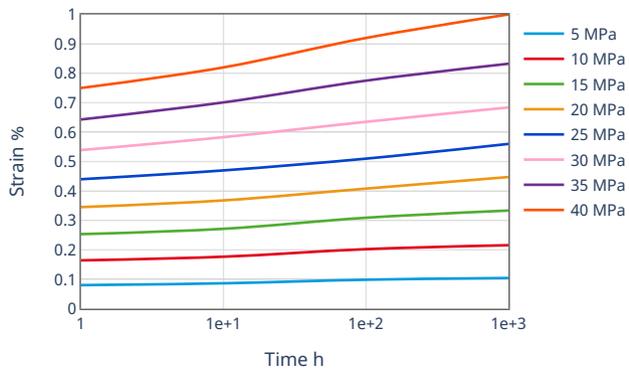
Stress-strain (isochronous) 140°C



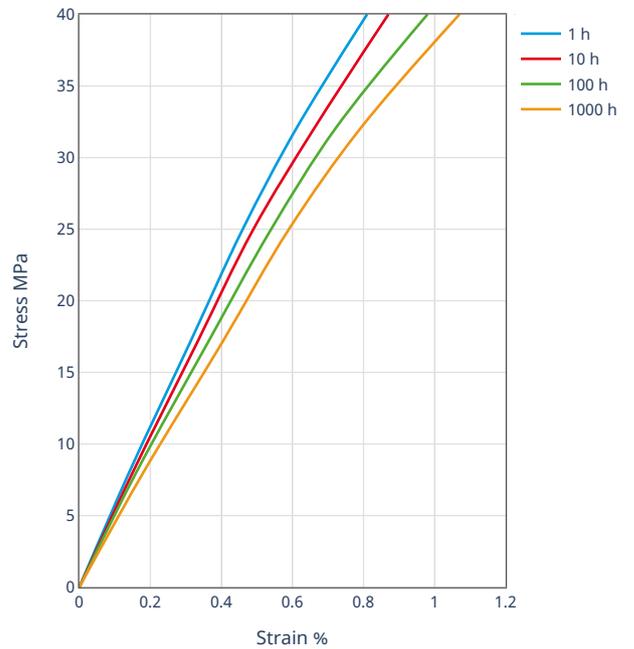
Creep modulus-time 140°C



Creep curve 140°C



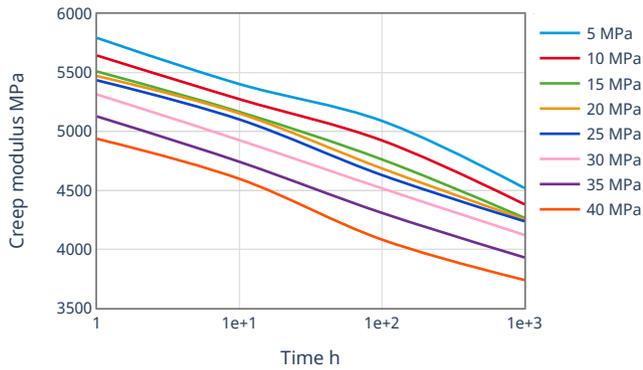
Stress-strain (isochronous) 160°C



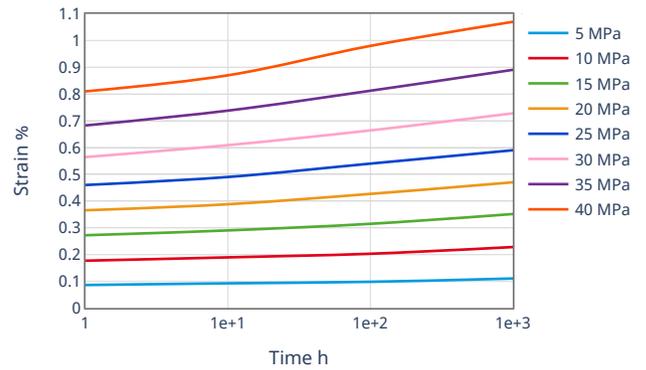
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Creep modulus-time 160°C



Creep curve 160°C



Processing Information

Injection molding

Injection Molding Recommendations

Hot runner recommendations for molding high heat performance Engineering Materials

Steel recommendations for molds screws and barrels

Supporting document for Stanyl quality processing

Trouble shooting guideline for injection molding