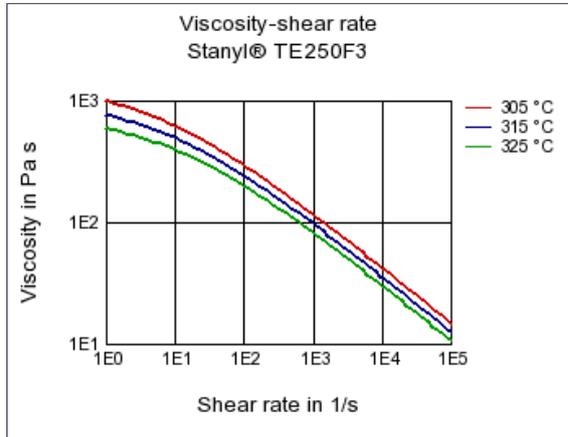




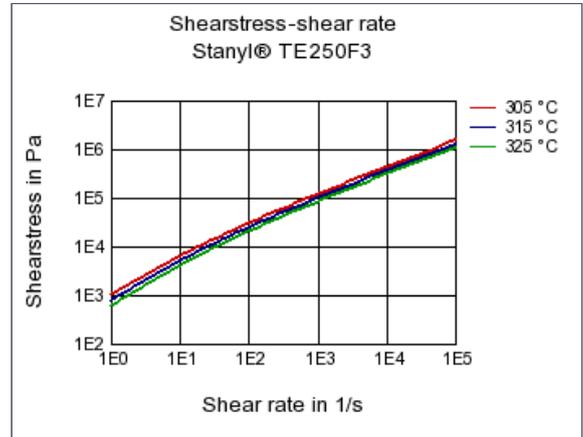
Stanyl® TE250F3			
PA46-GF15 FR(17)		DSM Engineering Plastics	
Product Texts			
15% Glass Reinforced, Heat Stabilized, Flame Retardant			
ISO 1043 PA46-GF15 FR(17)			
Mechanical properties			
	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	8000 / -	MPa	ISO 527-1/-2
Stress at break	140 / -	MPa	ISO 527-1/-2
Strain at break	3 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	40 / 50	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	40 / 40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	6 / 10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6 / 6	kJ/m ²	ISO 179/1eA
Thermal properties			
	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	75 / *	°C	ISO 11357-1/-2
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	290 / *	°C	ISO 306
Coeff. of linear therm. expansion, parallel	40 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	UL / *	-	-
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.9 / *	mm	IEC 60695-11-10
UL recognition	UL / *	-	-
Electrical properties			
	dry / cond	Unit	Test Standard
ISO Data			
Electric strength	30 / 20	kV/mm	IEC 60243-1
Comparative tracking index	175 / -	-	IEC 60112
Other properties			
	dry / cond	Unit	Test Standard
ISO Data			
Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1520 / -	kg/m ³	ISO 1183
Material specific properties			
	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628
Rheological calculation properties			
	Value	Unit	Test Standard
ISO Data			
Density of melt	1370	kg/m ³	-
Thermal conductivity of melt	0.27	W/(m K)	-
Spec. heat capacity of melt	1790	J/(kg K)	-
Eff. thermal diffusivity	1.14E-7	m ² /s	-

Diagrams

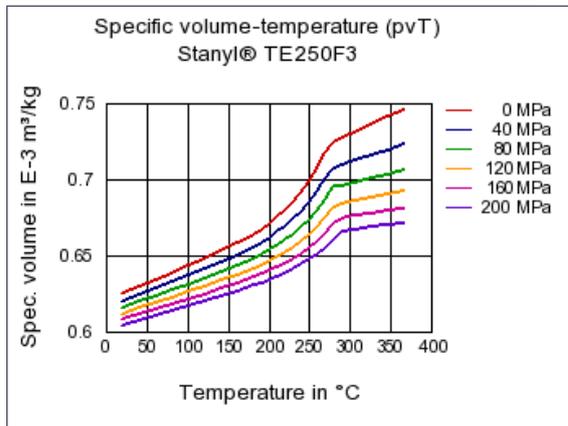
Viscosity-shear rate



Shearstress-shear rate



Specific volume-temperature (pvT)



Characteristics

Processing

Injection Molding

Additives

Lubricants, Release agent

Delivery form

Pellets

Special Characteristics

Flame retardant, Platable, Heat stabilized or stable to heat

Other text information

Injection Molding

[Injection Molding Recommendations](#)