



Arnite® TV4 230 S		DSM Engineering Plastics	
PBT-GF15 FR(17)			
Product Texts			
15% Glass Reinforced, Flame Retardant			
ISO 1043 PBT-GF15 FR(17)			
Mechanical properties		Value	Unit
ISO Data			
Tensile Modulus	7000	MPa	ISO 527-1/-2
Stress at break	100	MPa	ISO 527-1/-2
Strain at break	2.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	6	kJ/m ²	ISO 179/1eA
Thermal properties		Value	Unit
ISO Data			
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	50	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	UL	-	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	IEC 60695-11-10
UL recognition	UL	-	-
Electrical properties		Value	Unit
ISO Data			
Relative permittivity, 100Hz	3.1	-	IEC 60250
Relative permittivity, 1MHz	3.2	-	IEC 60250
Dissipation factor, 100Hz	10	E-4	IEC 60250
Dissipation factor, 1MHz	130	E-4	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Other properties		Value	Unit
ISO Data			
Water absorption	0.3	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1540	kg/m ³	ISO 1183
Characteristics			
Processing		Additives	
Injection Molding		Release agent	
Delivery form		Special Characteristics	
Pellets		Flame retardant	
Other text information			
Injection Molding			
Injection Molding Recommendations			