



<b>Arnite® T08 200 (extrusion)</b>			
<b>PBT</b>		DSM Engineering Plastics	
<b>Product Texts</b>			
High Viscosity, Injection Molding, Extrusion			
ISO 1043 PBT			
<b>Rheological properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	10	cm <sup>3</sup> /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
<b>Mechanical properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	2800	MPa	ISO 527-1/-2
Yield stress	55	MPa	ISO 527-1/-2
Yield strain	3.5	%	ISO 527-1/-2
Nominal strain at break	>50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	6	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	55	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	170	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	UL	-	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	IEC 60695-11-10
UL recognition	UL	-	-
<b>Electrical properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Relative permittivity, 100Hz	3.5	-	IEC 60250
Relative permittivity, 1MHz	3.2	-	IEC 60250
Dissipation factor, 100Hz	20	E-4	IEC 60250
Dissipation factor, 1MHz	200	E-4	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Electric strength	27	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
<b>Other properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1300	kg/m <sup>3</sup>	ISO 1183

**Arnite® T08 200 (extrusion)**

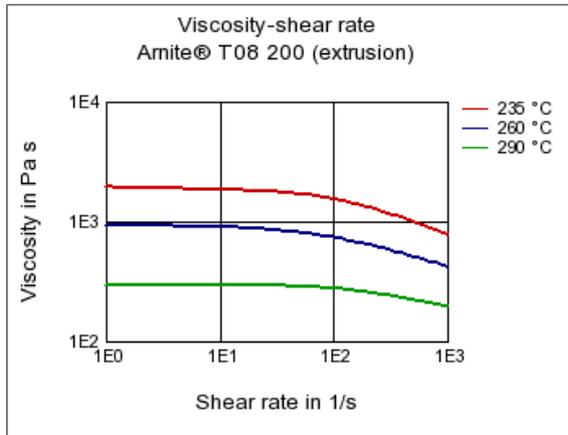
PBT

DSM Engineering Plastics

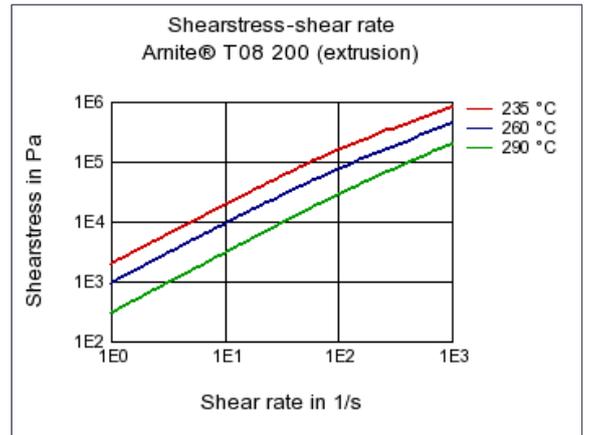
Rheological calculation properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Density of melt	1040	kg/m <sup>3</sup>	-
Thermal conductivity of melt	0.109	W/(m K)	-
Spec. heat capacity of melt	2260	J/(kg K)	-
Eff. thermal diffusivity	4.65E-8	m <sup>2</sup> /s	-

**Diagrams**

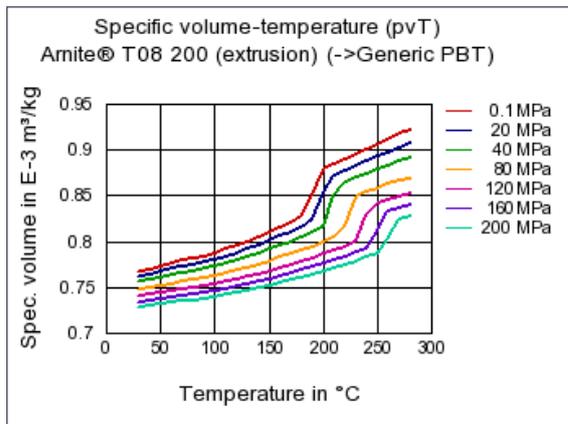
**Viscosity-shear rate**



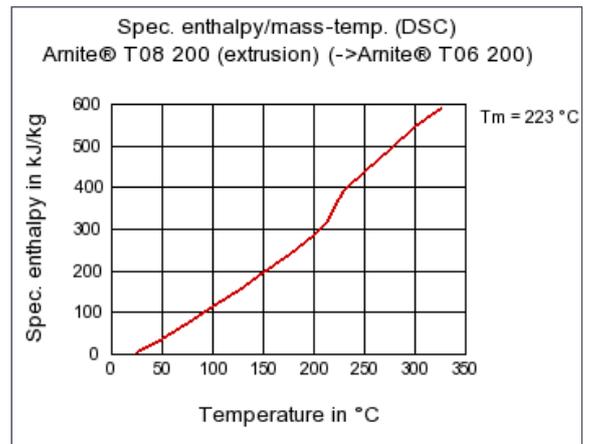
**Shearstress-shear rate**



**Specific volume-temperature (pvT)**



**Spec. enthalpy/mass-temp. (DSC)**



**Characteristics**

**Processing**

Injection Molding, Other Extrusion

**Delivery form**

Pellets

**Other text information**

**Injection Molding**

[Injection Molding Recommendations](#)

**Film extrusion**

[Extrusion Guideline for Arnite T-grades](#)