



TEREZ PMMA 5605 SZ			
PMMA			Ter Plastics
Product Texts			
Impact modified PMMA with high breaking strength, very good weathering resistance, improved resistance to stress cracking, high surface hardness and scratch resistance. Suitable for extrusion and coextrusion of profiles and boards, as well as injection moulding of moulded parts.			
Rheological properties			
	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3.3	g/10min	ISO 1133
MFI temperature	230	°C	ISO 1133
MFI load	3.8	kg	ISO 1133
Mechanical properties			
	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2400	MPa	ISO 527-1/-2
Yield stress	62	MPa	ISO 527-1/-2
Yield strain	4.5	%	ISO 527-1/-2
Strain at break	27	%	ISO 527-1/-2
Charpy impact strength (+23°C)	50	kJ/m ²	ISO 179/1eU
Thermal properties			
	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	93	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	98	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	100	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	IEC 60695-11-10
Other properties			
	Value	Unit	Test Standard
ISO Data			
Density	1170	kg/m ³	ISO 1183