

TECHNICAL DATA SHEET

DURACON® TF-10LV

Polyplastics

POM

Special Characteristics

High impact or impact modified

Processing/Physical Characteristics	Value	Unit	Standard
Melt volume-flow rate, MVR	9	cm ³ /10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Molding shrinkage, parallel	2.1	%	ISO 294-4, 2577
Molding shrinkage, normal	2	%	ISO 294-4, 2577
Mechanical Properties	Value	Unit	Standard
Tensile modulus	1850	MPa	ISO 527
Tensile strength	46	MPa	ISO 527
Nominal strain at break	55	%	ISO 527
Poisson's ratio	0.35		ISO 527
Flexural modulus, 23°C	1700	MPa	ISO 178
Flexural strength	60	MPa	ISO 178
Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 65		ISO 2039-2
Thermal Properties	Value	Unit	Standard
Temp. of deflection under load, 1.80 MPa	82	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	130	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	130	E-6/K	ISO 11359-1/-2
Electrical Properties	Value	Unit	Standard
Volume resistivity	1E11	Ohm*m	IEC 62631-3-1
Surface resistivity	7E12	Ohm	IEC 62631-3-2

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Other Properties	Value	Unit	Standard
Density	1380	kg/m ³	ISO 1183