

TECHNICAL DATA SHEET

DURACON® LU-02

Polyplastics
POM

Processing

Injection molding

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather

Processing/Physical Characteristics	Value	Unit	Standard
Melt volume-flow rate, MVR	19	cm ³ /10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Melt flow index, MFI	22	g/10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Molding shrinkage, normal	2.1	%	ISO 294-4, 2577
Mechanical Properties	Value	Unit	Standard
Tensile modulus	2450	MPa	ISO 527
Tensile strength	57	MPa	ISO 527
Nominal strain at break	14	%	ISO 527
Poisson's ratio	0.35		ISO 527
Flexural modulus, 23°C	2250	MPa	ISO 178
Flexural strength	75	MPa	ISO 178
Charpy notched impact strength, +23°C	6.8	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 80		ISO 2039-2
Thermal Properties	Value	Unit	Standard
Temp. of deflection under load, 1.80 MPa	82	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	120	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	120	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Yellow card available	yes		

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Thermal Properties	Value	Unit	Standard
Burning rate, FMVSS, thickness 1 mm	62	mm/min	ISO 3795 (FMVSS 302)

Electrical Properties	Value	Unit	Standard
Volume resistivity	5E11	Ohm*m	IEC 62631-3-1
Surface resistivity	6E15	Ohm	IEC 62631-3-2

Other Properties	Value	Unit	Standard
Density	1390	kg/m ³	ISO 1183