



Tarnoform® 300 CF2			
POM-CF10		Grupa Azoty S.A.	
Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	4.5	cm ³ /10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Melt flow index, MFI	5.5	g/10min	ISO 1133
MFI temperature	190	°C	ISO 1133
MFI load	2.16	kg	ISO 1133
Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8500	MPa	ISO 527-1/-2
Tensile Strength	105	MPa	ISO 527-1/-2
Strain at break	2.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4	kJ/m ²	ISO 179/1eA
Flexural modulus (23°C)	6900	MPa	ISO 178
Izod Impact notched, 23°C	5.5	kJ/m ²	ISO 180/1A
Ball indentation hardness	210	MPa	ISO 2039-1
Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	167	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	160	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	160	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	IEC 60695-11-10
Electrical properties	Value	Unit	Test Standard
ISO Data			
Surface resistivity	100	Ohm	IEC 60093
Other properties	Value	Unit	Test Standard
ISO Data			
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1440	kg/m ³	ISO 1183
Characteristics			
Processing	Special Characteristics		
Injection Molding	Increased electrical conductivity		
Delivery form	Features		
Granules, Black	Copolymer		