

TECHNICAL DATA SHEET

DURACON® GM-20

Polyplastics
POM-MF20

Features

Low warpage

Processing/Physical Characteristics	Value	Unit	Standard
Melt volume-flow rate, MVR	16	cm ³ /10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Melt flow index, MFI	21	g/10min	ISO 1133
Temperature	190	°C	
Load	2.16	kg	
Molding shrinkage, parallel	2.1	%	ISO 294-4, 2577
Molding shrinkage, normal	1	%	ISO 294-4, 2577
Mechanical Properties	Value	Unit	Standard
Tensile modulus	3800	MPa	ISO 527
Tensile strength	55	MPa	ISO 527
Strain at break	5.5	%	ISO 527
Poisson's ratio	0.35		ISO 527
Flexural modulus, 23°C	3500	MPa	ISO 178
Flexural strength	94	MPa	ISO 178
Charpy notched impact strength, +23°C	3.6	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 85		ISO 2039-2
Thermal Properties	Value	Unit	Standard
Temp. of deflection under load, 1.80 MPa	112	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Yellow card available	yes		

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Electrical Properties	Value	Unit	Standard
Volume resistivity	2E12	Ohm*m	IEC 62631-3-1
Surface resistivity	7E16	Ohm	IEC 62631-3-2
Electric strength	21	kV/mm	IEC 60243-1

Other Properties	Value	Unit	Standard
Density	1540	kg/m ³	ISO 1183