



Arnitel® PM460 - Shore 46 D			
TPC		DSM Engineering Plastics	
Product Texts			
Injection Molding			
ISO 18064 TPC-ET			
Rheological properties			
	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	10	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
Mechanical properties			
	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	200	MPa	ISO 527-1/-2
Charpy notched impact strength (+23°C)	N	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	N	kJ/m ²	ISO 179/1eA
Stress at 10% elongation	9.9	MPa	ISO 527-1/-2
Stress at 100% elongation	17	MPa	ISO 527-1/-2
Stress at break TPE	21.1	MPa	ISO 527-1/-2
Thermal properties			
	Value	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	216	°C	ISO 11357-1/-3
Temp. of deflection under load (0.45 MPa)	65	°C	ISO 75-1/-2
Other properties			
	Value	Unit	Test Standard
ISO Data			
Density	1210	kg/m ³	ISO 1183
Characteristics			
Processing		Delivery form	
Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion		Pellets	
Other text information			
Injection Molding			
Injection Molding Recommendations			