

MAGNUM™ 3404

ABS Resin

Overview

MAGNUM™ 3404 is an excellent general purpose extrusion / thermoforming resin with outstanding processability. It combines medium impact with medium-high heat performance. The mass (continuous process) ABS technology ensures an ABS resin that combines excellent processability with a stable light base colour that is ideal for self-colouring.

Applications:

- Medium impact monosheet
- Co-extruded sheets

Complies with:

U.S. FDA 21 CFR 181.32(a)(3)(i)
(See Notes)

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	6.6 g/10 min	6.6 g/10 min	ISO 1133
Molding Shrinkage	4.0E-3 to 7.0E-3 in/in	0.40 to 0.70 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	312000 psi	2150 MPa	ISO 527-1/1
Tensile Stress (Yield)	6240 psi	43.0 MPa	ISO 527-2/50
Tensile Strain (Yield)	2.7 %	2.7 %	ISO 527-2/50
Flexural Modulus ¹	305000 psi	2100 MPa	ISO 178
Flexural Stress ¹	10200 psi	70.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength 73°F (23°C), Injection Molded	8.6 ft-lb/in ²	18 kJ/m ²	ISO 179/1eA
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed	214 °F	101 °C	ISO 75-2/A
Vicat Softening Temperature	216 °F	102 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating ²			UL 94
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Additional Information

Mass balance versions (bio-based (BIO) or chemically recycled (CR)) of this product are chemically and physically indistinguishable to the standard fossil grade. This technical data sheet applies to all versions. Letters of sameness are available upon request.

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr