

MAGNUM™ 3513

ABS Resin

Overview

MAGNUM™ 3513 is a grade which combines high impact with good flowability. It is suitable for injection moulding and extrusion applications. The mass (continuous process) ABS technology ensures an ABS resin that combines excellent processability with a stable light base colour that is ideal for self-colouring.

Applications:

- Extruded sheet
- Profiles
- General injection moulding

Automotive Specifications

- BMW GS 93016 Color: Black

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183
Apparent (Bulk) Density	0.65 g/cm ³	0.65 g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	8.5 g/10 min	8.5 g/10 min	ISO 1133
Molding Shrinkage	4.0E-3 to 7.0E-3 in/in	0.40 to 0.70 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	342000 psi	2360 MPa	ISO 527-1/1
Tensile Stress (Yield)	6670 psi	46.0 MPa	ISO 527-2/50
Tensile Strain (Yield)	2.3 %	2.3 %	ISO 527-2/50
Flexural Modulus ¹	319000 psi	2200 MPa	ISO 178
Flexural Stress ¹	10200 psi	70.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength 73°F (23°C), Injection Molded	11 ft-lb/in ²	24 kJ/m ²	ISO 179/1eA
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed	212 °F	100 °C	ISO 75-2/A
Vicat Softening Temperature	213 °F	101 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating ²			UL 94
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Additional Information

Mass balance versions (bio-based (BIO) or chemically recycled (CR)) of this product are chemically and physically indistinguishable to the standard fossil grade. This technical data sheet applies to all versions. Letters of sameness are available upon request.

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr